



IMPORTANT

PLEASE READ THIS NOTICE!!!

LUBRICATE WITH (LPS-1) DRY SPRAY OR EQUIVALENT.

- 1) **LOADING THE MAGAZINE:**
 - a. Release the clutch by pushing the button at rear of magazine.
 - b. Carefully wind the knob at the rear of magazine **CLOCKWISE** until the follower stops in the feed lips.
 - c. Load the magazine with **GOOD QUALITY BRASS CASE 9MM AMMUNITION ONLY!**
 - d. Flip out the winding lever and wind **CLOCKWISE** (10 MAXIMUM OR LESS COMPLETE TURNS) (23 MAXIMUM OR LESS COMPLETE TURNS FOR THE 100 RD MAGAZINES.)
 - e. If magazine becomes difficult to load, release clutch as needed.
- 2) **BOLT STOP:**
 - a. Pull back **SLOWLY** on bolt handle while maintaining **LIGHT PRESSURE** on the bolt stop.
 - b. The first position that will allow the bolt stop to operate provides a "WINDOW" to check the chamber and will not feed a round when the bolt stop is released.
 - c. Press the bolt stop all the way in to **SECURE THE BOLT**
 - d. The second position is with the bolt all the way back. In this position, the firearm is cocked and when released, the bolt will feed a round into the chamber. **(AT THIS POINT THE FIREARM MAYBE LOADED. USE WITH CAUTION)**
 - e. To release the bolt, **PUSH** on the **OPPOSITE SIDE** of the bolt stop.
 - f. If the firearm is jarred, the bolt stop **MAY NOT** hold, it was **DESIGNED FOR TEMPORARY, CONTROLLED USE.**
- 3) **SAFETY:**
 - a. To activate the safety, the striker must be cocked by pulling back on the bolt handle. **(AT THIS POINT THE FIREARM MAYBE LOADED. USE WITH CAUTION)**
 - b. Cocking the firearm **WILL** release the safety.
 - c. If the firearm is cocked and will not be used immediately **PUT ON THE SAFETY**, the "S" will be visible.
- 4) **PISTOL GRIP**
 - a. **DO NOT** attempt to remove pistol grip with gun cocked.

PLEASE READ AND FOLLOW OWNERS MANUAL